

Date: Monday, 4/24/2006 10:24:56 AM
User: Kim Johnston

Process Sheet

Split 06.05.23

Customer : CU-DAR001 Dart Helicopters Services

Job Number : 26758 -2

Estimate Number : 11044

P.O. Number : NIA

This Issue : 4/24/2006

Prsht Rev. : NC

First Issue : NIA

Previous Run : NIA

Written By : SEE COMMENT BELOW

Checked & Approved By : 06.04.24

Comment : Est. A 04.11.30 New issue KJ/JLM

Drawing Name : STRUT

Part Number : D28105

Drawing Number : D2810 REV C

Project Number : N/A

Drawing Revision : C

Material : NIA

Due Date : 5/5/2006

Qty: 16 Um: Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M304TR0500W035

304 RD Tube .500 x .035W



Comment: Qty.: 2.1000 f(s)/Unit Total: 8.4000 f(s)

304 RD Tube .500 x .035W

Punch 304/316 SS Seamless Tubing 0.5" O.D. x 0.035" wall to length as per Dwg D2810 and spec control

Dwg D2727 using Jig DT8012

Batch: 1719488

FF 06.05.09

2.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

1-Length as per Dwg D2810 and spec control Dwg D2727 using Jig DT8012

2-Deburr

FF 06.05.09
MF 06.05.15

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 06/05/09

4.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Black Sandtex (Ref. 4.3.5.7) as per QSI 005 4.3

2.0 06-03-23 3

5.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

FL 06.03.23 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D28105 PAR #: VIA Fault Category: Prod/finishing NCR: Yes No DQA: 18 Date: 06/05/24
 QA: N/C Closed: 18 Date: 06.05.

NCR: <u>26758</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06-05-23	4.0	Studs P.C. white. Employee didn't read w/o and assumed they were white.	<u>18</u> <u>06-05-23</u>	Strip: Polish studs free of white powder coat, and powder coat black. Ensure employee reads the w/o more carefully: refers to Dwg's.	<u>A.M</u> <u>06-05-23</u>	<u>18</u> <u>06-05-23</u>	<u>18</u> <u>06-05-23</u>	

NOTE: Date & initial all entries

Monday, 4/24/2006 10:24:56 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRUT

Job Number: 26758

Part Number: D28105

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *CDP*

PC 4/5/24 (3)
DOCUMENT CONTROL

7.0

DC



Comment: DOCUMENT CONTROL

Inspection Level 21

PD 06/05/24

Job Completion



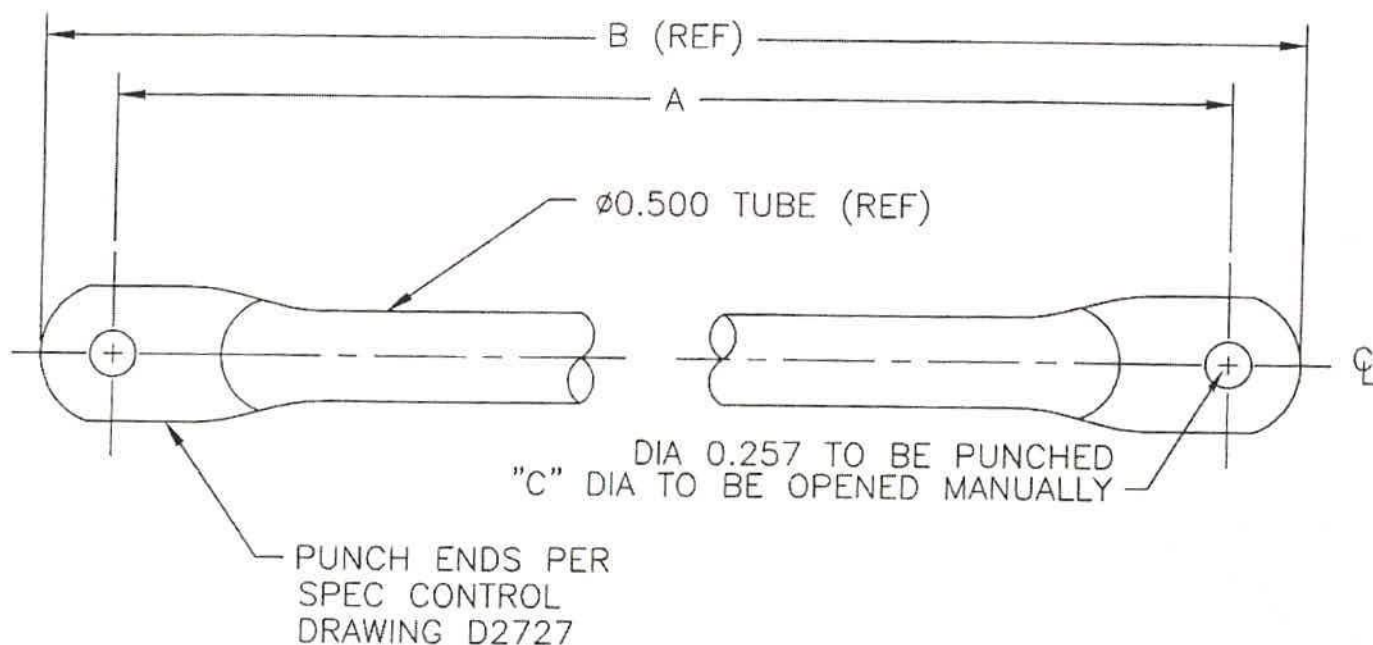
CZ 06/10/24



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2810	REV. C SHEET 1 OF 1
DATE 04.11.22		TITLE STRUT	SCALE NTS
A	00.11.08	NEW ISSUE	
B	03.09.11	ADD FINISH	
C	04.11.22	ADD -5	

RELEASE

05.03.11



PART #	A	B	C
D2810-1	25.33	26.13	N/A
D2810-3	24.60	25.40	N/A
✓ D2810-5	23.01	23.81	0.266

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 26758

D2810-1/-3/-5

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL TUBE, $\phi 0.500 \times 0.035$ WALL (M304TR0.500W.035)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES

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Date: Wednesday, 5/24/2006 8:23:40 AM
 User: Chantal Lavoie

**INVENTORY ITEMS PICKED
 FOR SLIP NUMBER 2486**

Project No. : N/A
 Customer : Dart Helicopters Services
 Part Number : D28105
 Job Number : 26758

Drawing Number : D2810 REV C
 Drawing Name : STRUT
 Due Date : / /
 Qty : 16
 Slip # : 2486

	Location	Store	Picking	Lot No.	Serial No.	Req'd	Taken
1.0 M304TR0500W035 304 RD Tube .500 x .035W Available 272.08	MAIN			19488		33.60	6.3000 f